

DEX-O-TEX[®]

Product Description Sheet

EPOXY ACCELERATOR

Cure Accelerator Additive for
Two-Component Epoxy Systems.

1. PRODUCT DESCRIPTION

A. COMPOSITION

Dex-O-Tex Epoxy Accelerator is a proprietary material designed for reducing set-to-touch time with all Dex-O-Tex two-component epoxy materials (sealers, basecoats, and primers). Epoxy Accelerator is a clear, water-white solution. It is easily incorporated into the epoxy component with hand stirring.

B. TYPICAL USES

The addition of Epoxy Accelerator to typical Dex-O-Tex epoxies allows for low temperature applications or, for situations where very fast recoat times are desired.

C. ADVANTAGES and LIMITATIONS

ADVANTAGES:

1. Reduces set-to-touch times by 50%.
2. Improves cold-temperature (40° -50° F) cure response.
3. Low viscosity for easy incorporation into A-Component (epoxy comp.)
4. Faint or no odor.
5. Clear, water white; imparts no color to epoxy.

LIMITATIONS:

1. Reduces working time by 20%.
2. Contains ethanol; low flash point (19°F).

2. TYPICAL PHYSICAL PROPERTIES at 75°F (24°C)

- A. Solids Content60%
- B. Tack free time* at 40°F4-5 hours
- C. Recoat time at 40°F.....6-24 hours
- D. Tack free time* at 75°F 1.5-2.5 hours
- E. Recoat time at 75°F.....3-16 hours
- F. Usage Levelpre-measured vials (see below)

* for Dex-O-Tex Decor Flor

3. OVERVIEW OF INSTALLATION STEPS

- A. Add one vial (contains 4 fluid ounces of accelerator) to the Epoxy A component and stir in completely for 2-3 minutes
- B. Add Hardener B component
- C. Use one vial per 3-gallon kit of Decor-Flor, Posi-Tred O and Wallcote E. Use one vial per 2.5-gallon kits of AF Bondcoat, VaporControl Primer 100 and VaporControl Primer 200. Use one vial per 4-gallon kit of SC Membrane. Use one vial per 5-gallon kit of Posi-Tred CR.
- D. Apply epoxy sealer, grout, basecoat or primer by following those particular systems' application specifications.

4. CAUTIONS

Clean all equipment immediately after use with solvent. Do not take internally. For industrial use and professional application only. Not intended for sale or use by general public.

5. PRODUCT AVAILABILITY

Crossfield Products Corp. maintains offices and /or factories at all addresses listed below. Dex-O-Tex Applicators are established in all major trading areas in the United States, Canada and various European and Far Eastern nations.

6. SPECIFICATION ASSISTANCE

Consult Crossfield Products Corp. for specification assistance, detailing etc. This consultation is highly recommended prior to specification.

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LIMITED WARRANTY

NO WARRANTY SHALL BE EFFECTIVE UNTIL THE TERMS AND CONDITIONS OF SALE SET FORTH IN CROSSFIELD PRODUCTS CORP. INVOICE ARE MET.

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CAUTION: ALWAYS KEEP OUT OF THE REACH OF CHILDREN.



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